# XY STACKED SYSTEM 

## ASME-NNNNT-02-0475-0410xw

 CHARON2 XY with Accuret VHPData sheet
Version 1.5

## ETEL

## AXIS DESIGNATION

Number of controlled axes
Axes name
Thrust transmitter: DD (direct drive) or ID (indirect drive)


| TESTING CONDITIONS | UNIT |  |  |
| :---: | :---: | :---: | :---: |
| Position controller | - | VHP 100 10/30 Arms | VHP 100 10/30 Arms |
| Motion controller | - |  |  |
| Rated payload | kg |  |  |
| Rated input voltage | VDC | 96 | 96 |
| Tool point position | mm | 247 mm (above bottom surface) |  |
| Ambient temperature | ${ }^{\circ} \mathrm{C}$ | $22 \pm 1$ |  |
| Isolation system | - | QuiET |  |


| DIMENSIONAL DATA | UNIT |  |  |
| :---: | :---: | :---: | :---: |
| Width | mm | 772 |  |
| Length | mm | 958 |  |
| Height | mm | 219 |  |
| Total stroke | mm | 475 | 410 |
| Moving mass (without payload) | kg | 17.2 | 4.6 |
| Total mass (without payload) | kg | 49.5 |  |


| FORCE CAPABILITIES (1) | UNIT |  |  |
| :---: | :---: | :---: | :---: |
| Peak force | N | 512 | 298 |
| Continuous force | N | 130 | 54.3 |
| Standstill force | N | 98 | 40.9 |
| Max. detent force (average to peak) | N | 7.1 | 7.9 |
| Static friction (maximal value) | N | 22 | 22 |
| Dynamic friction (maximal value) | $\mathrm{N} /(\mathrm{m} / \mathrm{s})$ | 22 | 22 |


| LOAD CAPACITIES | UNIT |  |  |
| :--- | :---: | :---: | :---: |
| Maximum payload | kg |  |  |


| DYNAMIC PERFORMANCE | UNIT |  |  |
| :---: | :---: | :---: | :---: |
| Duty cycle | \% | 25 | 25 |
| Maximum speed | m/s | 1 | 1 |
| Maximum acceleration | $\mathrm{m} / \mathrm{s}^{2}$ | 10 | 10 |
| Typical position stability at 2 kHz | nm | $\pm 2$ | $\pm 2$ |


| ACCURACY | UNIT | +20 |  |
| :---: | :---: | :---: | :---: |
| Positioning accuracy (without mapping) | $\mu \mathrm{m}$ |  |  |
| Positioning accuracy (with mapping) | $\mu \mathrm{m}$ | $\pm 1$ |  |
| Bidirectional repeatability | $\mu \mathrm{m}$ | $\pm 0.4$ |  |
| Horizontal straightness / radial runout | $\mu \mathrm{m}$ | $\pm 3$ | $\pm 3.5$ |
| Vertical straightness / total axial error at tool point | $\mu \mathrm{m}$ | $\pm 2.5$ | $\pm 5$ |
| Orthogonality | arcsec | $\pm 15$ |  |
| Roll | arcsec | $\pm 5$ | $\pm 10$ |
| Pitch | arcsec | $\pm 5$ | $\pm 15$ |
| Yaw | arcsec | $\pm 10$ | $\pm 10$ |

## WORKING ENVIRONMENT

Clean room compatibility (2)

| ELECTRICAL SPECIFICATIONS (1) | UNIT | $X$ (bottom axis) | $Y$ (top axis) |
| :---: | :---: | :---: | :---: |
| Motor type | - | Ironcore | Ironcore |
| Motor model | - | LMG10-030-3QB-H01 | LMG-05-030-3RA-H01 |
| Number of phases | - | 3 | 3 |
| Kt Force constant | N/Arms | 26.6 | 24.6 |
| Ku Back EMF constant (3) | Vrms/(m/s) | 16.2 | 14.9 |
| Km Motor constant | $\mathrm{Nm} / \mathrm{V}$ W | 16.8 | 13.2 |
| R20 Electrical resistance at $20^{\circ} \mathrm{C}(3)$ | Ohm | 1.68 | 2.31 |
| L1 Electrical inductance (3) | mH | 9.02 | 10.8 |
| Ip Peak current | Arms | 30.0 | 19.9 |
| Ic Continuous current | Arms | 5.00 | 2.26 |
| Is Standstill current | Arms | 3.79 | 1.71 |
| ns Standstill speed | $\mathrm{mm} / \mathrm{s}$ | 0.22 | 0.2 |
| Um Max. input voltage | VDC | 100 | 100 |
| Pc Max. cont. power dissipation | W | 77.6 | 20.4 |
| 2ヶp Magnetic period | mm | 32 | 32 |


| ENCODER CHARACTERISTICS | UNIT |  |  |
| :---: | :---: | :---: | :---: |
| Encoder and signal type | - | Optical - incremental | Optical - incremental |
| Output signal | - | 1 Vpp | 1 Vpp |
| Signal period or line count | $\mu \mathrm{m}$ | 4 | 4 |
| Reference mark | - | One | One |
| Power supply | V | 5 | 5 |


| TYPICAL MOVE AND SETTLE TIMES | UNIT |  |
| :---: | :---: | :---: |
| Move 1: $10 \mu \mathrm{~m}$ within $\pm 100 \mathrm{~nm}$ window | ms | 50 |
| Move 2: 25 mm within $\pm 100 \mathrm{~nm}$ window | ms | 170 |
| Move 3: 80 mm within $\pm 100 \mathrm{~nm}$ window | ms | 250 |


| GUIDING ELEMENTS |  |  |  |  |
| :--- | :--- | :--- | :--- | :---: |
|  |  | Ball bearing | Ball bearing |  |

## MATERIAL AND FINISH

Baseplate
Carriage

| Granite |  |
| :---: | :---: |
| Aluminium \& Silicon alloy | Aluminium \& Silicon alloy |

According to the Machinery Directive 2006/42/EC, the system presently described falls into the "partly completed machinery" category and fully complies with it as long as the system is operated according to the working conditions described in the corresponding manual. Customer is responsible for setting safeties/limitations that will keep the motor in its safe operating area. ETEL cannot be held responsible if the system is used in an improper way.

Notes: The specifications given may be mutually exclusive. Unless stated otherwise, all measurements are made within the testing conditions.
(1) Tolerances on electrical parameters are available on request.
(2) Under laminar flow conditions at $0.25 \mathrm{~m} / \mathrm{s}$ along Y axis. Measured 230 mm from the bottom surface of the stage. Contact ETEL for more details
(3) Terminal to terminal.

