

## AccurET MODULAR 600

	CONTROLLERS	UNIT	EA-P2M-600-15/40A
Number of axes		-	2
Current range	Continuous current (per axis)	Arms	15 (PWM at 5 kHZ)
	Max. overload current (per axis)	Arms	40
Power input	DC voltage	VDC	200 - 600
	Max. current	Arms	30
PWM frequency		kHz	5, 10
Weight		kg	4
Р	OWER SUPPLY	UNIT	EA-S0M-600-40/80A
Power input	AC voltage (three phases)	VAC	142 - 424 (50 / 60 Hz)
	Max. AC current	А	10
	Max. inrush current	Apeak	15 at 424 VAC
	Max. continuous power	kW	7.3 (with 3-phase AC input)
Auxiliary input Power output	DC voltage	VDC	24 (0 +10%)
	Max. current	А	10
	DC voltage	VDC	200 - 600
	Max. continuous current	Arms	10 (limited by max. AC input current)
	Max. pulse current	А	80
	DC voltage	VDC	24 ± 10%
Auxiliary output	Max. continuous current	А	10
CON	NTROL FEATURES	UNIT	
	Motion profile and command		
General	management sampling time	μs	400 (down to 200)
	Current loop sampling time	μs	50
	Position loop sampling time	μs	50
	Basic motion profiles	μ5	Trapezoidal, S-curve, Sine, Look-up table,, Interpolated (refer to UltimET)
	Advanced motion profiles	_	Refer to UltimET motion controller
	Power safety relay	-	Relay disabling the output power bridge
	USB 2.0 (for setting only)	-	Full speed (12 Mbps)
Communication interface	ETEL real-time bus / cycle time	_	TransnET at 1 Gbps / 100 µs (down to 50 µs)
	Ethernet (TCP/IP)	_	10 / 100 MHz
	Analog 1 Vpp	-	Max. 500 kHz input frequency
Position encoder interface	Digital (TTL)	_	Max. 300 KHz input incubing
	EnDat 2.1 and 2.2	_	RS485
	Digital inputs / outputs	-	5 / 2 (per axis)
User's inputs / outputs	Fast digital inputs / outputs	_	4 / 4 (common to both axes)
	Analog inputs / outputs	_	0/0
	With additional optional board	_	8 digital inputs and outputs / 4 analog inputs and outputs (16 bits)
Software /	ComET commissioning software	-	For setting / monitoring (for software compatibility, refer to the ComET manual
	ETEL Device Interface (EDI)	_	DLL files for C / C++ / .NET (for software compatibility, refer to the EDI manual
Sulmale/	LILL DEVICE INCHACE (LDI)		
programmability	Firmware update		USB, Ethernet TCP/IP and TransnET

Fast triggers (1D and 2D) Force control Identification tools Gantry control Stage protection Cogging and friction compensation Dual encoder feedback RTV (Real Time Values) Trajectory filters

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Fast trigger based on theoretical or real position with less than 20ns reaction time.

Powerfull indentification tool for fine tuning and machine performance evaluation.

Learning algorithm to compensate disturbances like friction and cogging.

8 channels of real time data per axis for upper level motion management.

Advanced trajectory shapes to avoid axis vibrations and reduce settling times.

Optimized management of dual encoder feedback on a single axis.

Safety algorithm to handle very fast and controlled axis stop.

Precise force control with or without force sensor. Zero stop time for outstanding troughput.

Advanced control algorithm to drastically reduce settling times on gantry type machines.

## ETEL

